

AM-927

OSA = 5578-63

24 October 1963

P. O. Box 2605  
Buffalo 26, New York  
14226

*Amendment No. 1*

25X1A

TO:

SUBJECT: Contract HF-K-8275

Dear Joe:

Since the issuance of the subject contract, system changes have been made that required changes in hardware.

The definition of the Vehicle Hardware System as supplied today is shown on the attached Schedule 'A'. New prices are shown on those items that have been changed or added. The new price is \$8,877.50 per system - total contract (7 systems) - \$62,142.50. The original price was \$8,348.60 per system - total contract (7 systems) - \$58,140.80. *incent \$58,510.20*

In addition to the hardware supplied as shown on Schedule 'A', fourteen (14) High Pressure Oxygen Cylinders, DN 225 00-1, from the contract were obsoleted, due to changes in the system operating pressure and oxygen volume requirements. The cost of this change is \$9,719.50 (fourteen (14) cylinders @ \$694.25 each) additional.

These cylinders were forwarded to the depot as contract residue as we discussed last week. A copy of our Shipper No. DN-227 showing this shipment is enclosed.

Very truly yours,

25X1A

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Encl. (4)

*62,142.50 + 70.00 shipping  
58,510.20 includes shipping  
3,632.30*

*62,212.50  
58,510.20*

*3,702.30*

*+ 9,719.50*

*Total \$13,421.80*

*New Contract Price*

Contract No. HF-K-8275Work Order No. 0215XSCHEDULE AVEHICLE HARDWARE

		<u>Part Number</u>	<u>Selling Price Each</u>	<u>Qty/ System</u>	<u>Selling Price System</u>
1.1	Oxygen Control Panel Assy	DN 203 50-3	\$1,221.43	1	\$1,221.43
1.2	Disconnect Assembly - Suit Ventilation	DN 208 00-7	680.59	1	680.59
1.3	Bracket, Support, Vent Disconnect	DN 208 25-1	53.07	1	53.07
1.4	Indicator, Oxygen Overboard	DN 214 00-1	87.90	2	175.80
1.5	Valve Assembly Filler	DN 215 00-3	145.64	2	291.28
1.6	Disconnect Assembly Oxygen, Dual	DN 218 00-3	931.63	1	931.63
1.7	Gage, Dual High Pressure	DN 222 02-9	615.00	1	615.00
1.8	Pressure Reducer & Oxygen Cylinder Assembly	DN 240 00-7	2,003.60	2	4,187.20

Contract No. HF-K-8275Work Order No. 0215XSCHEDULE A (Continued)VEHICLE HARDWARE

		<u>Part Number</u>	<u>Selling Price Each</u>	<u>Qty/ System</u>	<u>Selling Price System</u>
1.8.1	Valve Assembly Self-Checking	DN 213 00-5	\$ 207.71	2	\$ 415.42 *
1.8.2	Cylinder, High Pressure	DN 225 20-1	594.19	2	1,188.38 *
1.8.3	Pressure Reducer Assembly	DN 229 00-5	1,179.83	2	2,359.68 *
1.8.4	Bracket, Support Pressure Reducer	DN 229 28-7	49.41	2	98.82 *
1.8.5	Clamp	DN 229 29-7	20.82	2	41.64 *
1.9	Valve Assembly Suit	DN 305 00-1	OBSOLETE - NO LONGER USED		
1.10	Switch, High Pressure	DN 601 03-3	272.95	2	545.90
1.11	Pressure Reducer Wrench	DN 229 00-3T	67.38	2	134.76
1.12	Vent Plug	DN 208 40-1	40.84	1	40.84
TOTAL SYSTEM PRICE					\$8,877.50

\* Prices noted are Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2  
 \* Prices noted are for item 1.8 Pressure Reducer & Oxygen Cylinder Assembly.

MATERIAL INSPECTION AND  
RECEIVING REPORT - DOMESTIC  
DD FORM 250  
(MODIFIED)

Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

DN 227

INVOICE NO.

TERMS

Nº ~~XXXXXX~~

SALES ORDER NO. 0215X

SHIP  
TO

SAN BERNADINO, CALIFORNIA

STATINTL

IN CARE OF:

STATINTL

SOLD  
TO

STATINTL

SHIPPED FROM

P. O. Box 2605, Buffalo 26, New York

SHIPPED

10-18A63

B/L OR REGISTRATION NO.

CAR NO.

ROUTING

AIR EXPRESS

CAR SEAL NO.

CONTRACT  
ITEM NO.STOCK AND/OR PART NO. AND DESCRIPTION OF ARTICLES  
(INDICATE NO. OF SHIPPING CONTAINERS, TYPE OF  
SHIPPING CONTAINER, SHIPPING CONTAINER NUMBER)UNIT  
OF  
MEAS.QUANTITY  
SHIPPEDQUANTITY  
RECEIVEDUNIT  
COSTTOTAL  
COST

DN 225 00-5 HIGH PRESSURE CYLINDERS  
S/N's 22, 28, 32, 47, 48, 49, 54, 55  
59, 61, 63, 67, 73, 75

EA

14

NOTE: These cylinders are residue from the  
subject contract being replaced by  
Cylinder, P/N DN 225 20-1.

Authority for shipment given by  
J. Price, October 17th, 1963.

PLEASE SIGN AND RETURN TWO COPIES

OFFICE ADMINISTERING CONTRACT

INSPECTION OFFICE

CREDIT VOUCHER OR FILE NO.

ACCOUNTABLE OFFICE WHERE DIFFERENT

APPROPRIATION

INVOICE ROUTING

STATINTL

I CERTIFY THAT THE ITEMS LISTED HEREIN HAVE BEEN INSPECTED BY ME  
OR UNDER MY SUPERVISION, THEY CONFORM TO CONTRACT AND HAVE BEEN  
ACCEPTED, EXCEPT WHERE

10-18-63

DATE

(TYPED NAME OF INSPECTOR)

Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

REPRESENTATIVE

SHIPMENT NO. ON CONTRACT

A. PARTIAL

B. FINAL

ARTICLES LISTED HEREIN WERE RECEIVED IN APPARENT GOOD CONDITION  
EXCEPT AS NOTED

DATE

IN CHECKER

CLASS CODE

ACCT. NO. STORES ACCT.

CREDIT VOUCHER OR I.R. NO.

I CERTIFY THAT I HAVE RECEIVED AND/OR ACCEPTED THE ARTICLE(S) SHOWN HEREIN  
FOR USE ON CONTRACT NO. EXCEPT AS NOTED

62/1  
176N 222  
OSA = 2374-62

AM 551

November 26, 1962

P. O. Box 2605  
Buffalo 26, New York

STATINTL

SUBJECT: Contract HF-K-8275

Dear Joe:

In order to bring your records up-to-date with the latest engineering changes, it is requested that the subject contract be amended as follows:

- (a) Change P/N DN 203 00-1, Panel, to DN 203 50-1
- (b) Under the Reducer and Cylinder Assembly, P/N DN 240 00-1 make the following changes:
  - (1) Change P/N DN 229 00-1 to DN 229 00-3
  - (2) Add subassembly (1 each) P/N DN 229 00-3T, Wrench
- (c) Add the following item to the contract:  
One (1) each - P/N DN 204 10-1 Arming Cable.

Any changes to our fixed price on this contract will be forwarded as soon as finalized and approved.

If you desire any further information, please do not hesitate to call.

Very truly yours,

STATINTL

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*Firewall (New folder)*  
*HF-K-8275*  
*Proposal Sect*

July 27, 1962

STATINTL

TO:

SUBJECT: Cost Proposal to Equip and Support Five Vehicles and Ten People - dated June 5, 1962

REF: Item 1 - Vehicle Hardware  
Item 2 - Full Pressure Suit  
Item 7 - Indoctrination Program

Item 1 - Vehicle Hardware

A fixed price contract for seven (7) systems of this item (Total Price \$58,440.20) is acceptable as noted on Schedule A attached.

Item 1.9 - Valve Assembly Suit - DN 305 00-1, has been obsoleted and is incorporated in Item 1.2 - Disconnect Assembly DN 208 00-5. This resulted in a price reduction of \$96.82 per system.

Items 1.1 and 1.8 are priced to the current configuration. These prices will change when the final configuration using hard seats on the "on-off valve", and the high pressure reducer is completed.

Shipping costs to  are estimated to be \$10.00 via Rail Express per system.

Delivery would start in six (6) months at the rate of two (2) systems per month.

Item 2 - Full Pressure Suit

Upon receipt of audit from  will be approached for a revised price.

*for complete cost breakdown on vehicle hardware see APPENDIX I to the Restatement of Work attached to Amendment No. 8 to Contract EC-8275*

STATINTL

[Redacted]

July 27, 1962

Cost Proposal to Equip and Support  
Five Vehicles and Ten People -  
Dated June 5, 1962

Item 7 - Indoctrination Program

The indoctrination program has been established as outlined in the Training Manual enclosed, to familiarize using personnel with the environmental control equipment both system and personal.

It is also used to obtain actual oxygen consumption data by the using types under simulated profile altitude conditions. In addition, emergency conditions are simulated.

The conditions which we will subject the user will be the only occasion where he will experience long duration cockpit time, in his full pressure suit prior to actual use. This test can highlight any adverse pressure points or other suit fit problems early enough, thereby preventing costly delays in the future.

I hope the above is satisfactory. We will be in touch with you on any changes that may develop.

STATINTL

[Redacted]

[Redacted]

STATINTL

p

Enc.

cc:

[Redacted]

STATINTL

501044  
010-3784  
COPY 1 OF 1

SCHEDULE A

VEHICLE HARDWARE

	<u>Part Number</u>	<u>Selling Price Each</u>	<u>Quantity/ System</u>	<u>Selling Price System</u>
1.1 /ea, Oxygen Control Panel Assembly,	DN 203 00-1 *	\$ 1,215.63	1	\$1,215.63
1.2 /ea, Disconnect Assembly Suit Ventilation	DN 208 00-5	524.66	1	572.08
1.3 /ea, Bracket, Support, Vent Disconnect	DN 208 25-1	53.07	1	53.07
1.4 2ea, Indicator, Oxygen Overboard	DN 214 00-1	87.90	2	175.80
1.5 2ea, Valve Assembly Filler	DN 215 00-1	145.64	2	291.28
1.6 /ea, Disconnect Assembly, Oxygen, Dual	DN 218 00-1	931.63	1	931.63
1.7 /ea, Gage, Dual High Pressure (0-2000)	DN 222 02-1	590.81	1	590.81
1.8 2ea, Pressure Reducer & O <sub>2</sub> Cylinder Assembly	DN 240 00-1 *	1,952.99	2	3,905.98



SCHEDULE A (Continued)

VEHICLE HARDWARE

	<u>Part Number</u>	<u>Selling Price Each</u>	<u>Quantity/ System</u>	<u>Selling Price System</u>
1.8.1 <sup>2<sup>nd</sup></sup> Valve Assembly Self Checking	DN 213 00-1	\$ 185.76	2	\$ 371.52 *
1.8.2 <sup>2<sup>nd</sup></sup> Cylinder, High Pressure	DN 225 00-1	694.25	2	1,388.50 *
1.8.3 <sup>2<sup>nd</sup></sup> Pressure Reducer Assembly	DN 229 00-1	964.19	2	1,928.38 *
1.8.4 <sup>2<sup>nd</sup></sup> Bracket, Support Pressure Reducer	DN 229 28-7	49.41	2	98.82 *
1.8.5 <sup>2<sup>nd</sup></sup> Clamp	DN 229 29-7	20.82	2	41.64 *
1.9 <sup>1<sup>st</sup></sup> <del>Valve Assembly Suit</del>	<del>DN 305 00-1</del>	<del>OBSOLETE - NO LONGER USED</del>		
1.10 <sup>2<sup>nd</sup></sup> Switch, High Pressure	DN 601 03-1	306.16	2	612.32
				<u>\$ 8,348.60</u>

\* Prices Noted Are Included In 1.8 Pressure Reducer & O<sub>2</sub> Cylinder Assembly

\* Prices based on current configuration and is  
subject to change when final configuration using  
hard seats on "on-off valve" and high pressure  
reducer is completed. Any adjustment  
prices shall be subject to negotiation.  
Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2